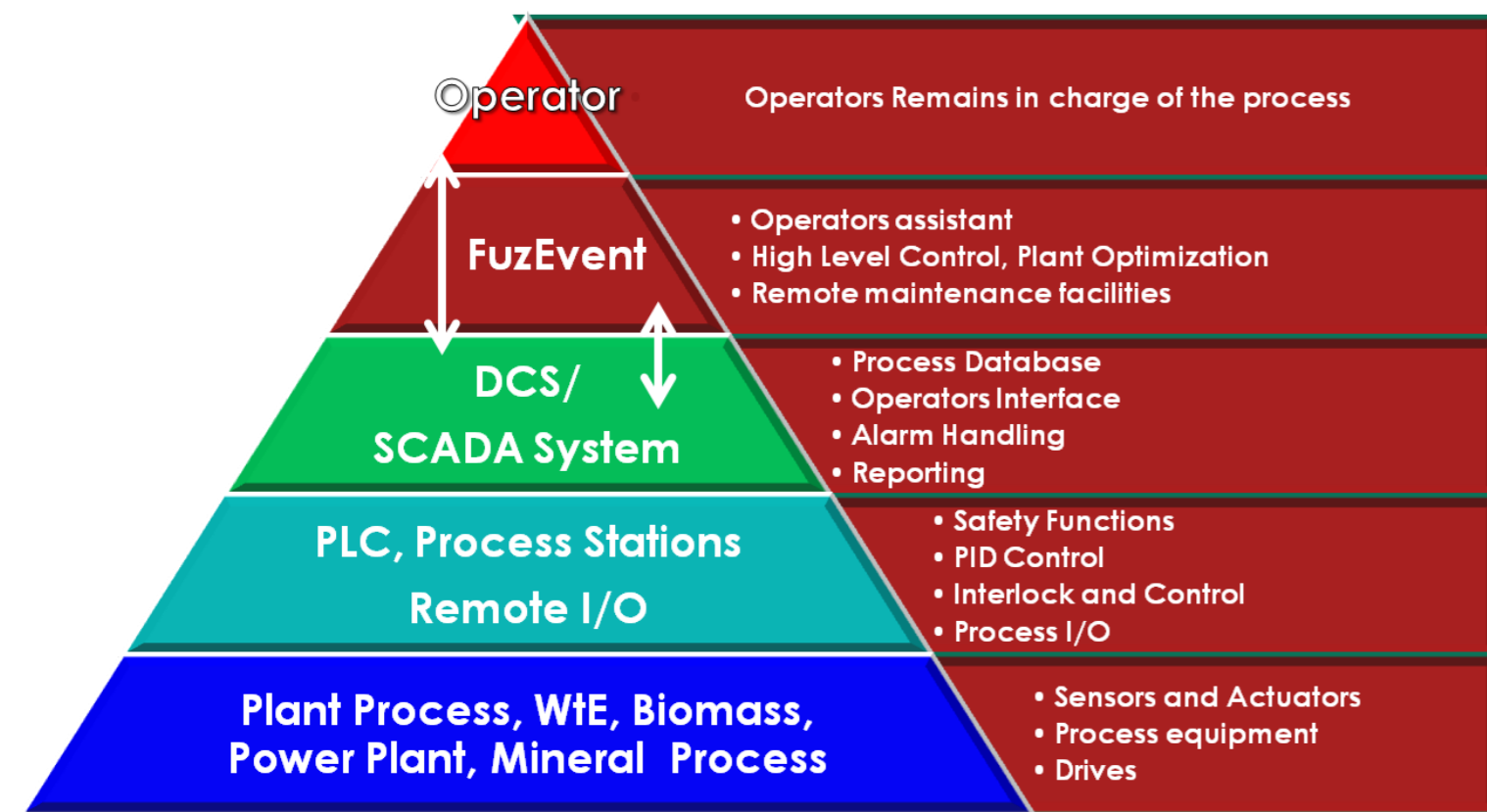


The FuzEvent[®] System keeps the operators fully informed and in charge of the process

Combustion Optimization of Waste & Biomass Incinerators by FuzEvent[®]

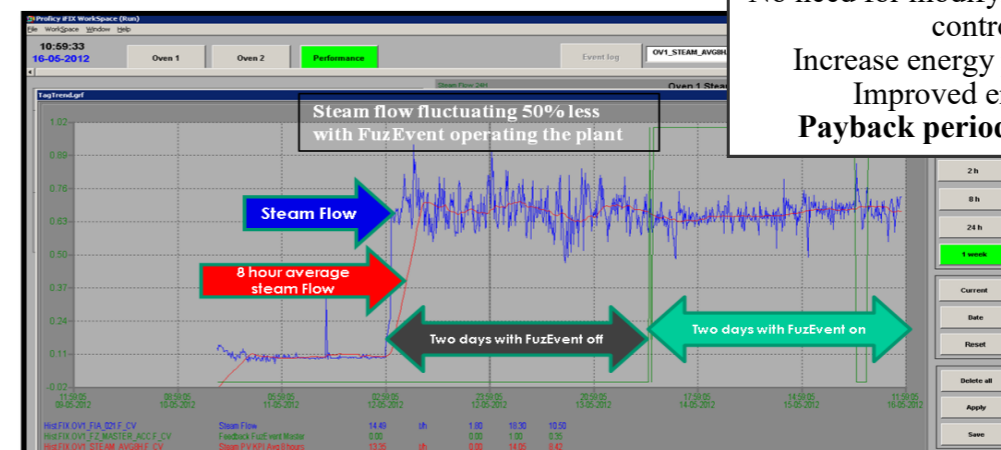
The FuzEvent[®] Control System Pyramid



FuzEvent[®] the High-Level Process Control Tool for Waste & Biomass Incinerators

Run your plant as your best operator 24 hours a day!

Fast implementation,
No need for modifying the existing process control system
Increase energy production by 3-5%
Improved emission control
Payback period in just 3-6 month



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Dublrix Technology ApS
Grusbakken 10, 1
DK-2820 Gentofte
Denmark
Web: www.dublrix.com
Email: info@dublrix.com
Tel.: +45 45 65 05 40

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FuzEvent[®], the Solution to the Incineration Challenge

FuzEvent[®] optimizes the operation considering the process dynamics of the plant

The FuzEvent[®] Control Strategy, Easy and Fast Implementation

The FuzEvent[®] package is an open system where the user has access to the control strategy through all the control parameters and calculations

The Complexity of Combustion Control

The main control challenges on Waste and Biomass incineration plants are:

- **Uncontrolled variations** in the fuel heating values
- **Long delays** from a control action to full process response
- Operate with **rigorous Emission Limits**
- Combustion control must reflect: **the process dynamics**, the **actual process condition**, the **limits defined for essential process equipment** such as: combustion air fans, combustion bed capacity, flue gas temperature restrictions as well as the capacity of the boiler and the restrictions defined for the flue gas cleaning system etc.

Combustion control strategy based on **classical PID controller dynamics is not the best way** to cope with the above described complex combustion control challenges. Consequently many plants operate partly in manual mode and **become extremely dependant on the operator in charge of the combustion.**

Direct benefits from implementing FuzEvent[®] High Level Process Control

- Improvement of the **combustion stability** by > 30%
- Lower flue gas emissions: 50-80% **less CO**, 20% **less NO_x**
- Increase of the **Plant Treatment Capacity** by > 3-5%
- Increase of **Energy Production** by > 3-5%
- **Better Burnout** of the Waste/Biomass

Overall results of a FuzEvent[®] High Level Process Control

- FuzEvent[®] ensures a **consistent control strategy 24 hours a day** while operating the plant like the most experienced operator
- Payback period **3-6 months**
- Operator intervention in the process **reduced by 80-95%**
- **Easy to implement**, test and validate new optimization ideas created by; operators, specialists and others
- **Reduced plant equipment maintenance cost** due to less thermal stress caused by a more stable plant operation

The Dublix Technology Solution

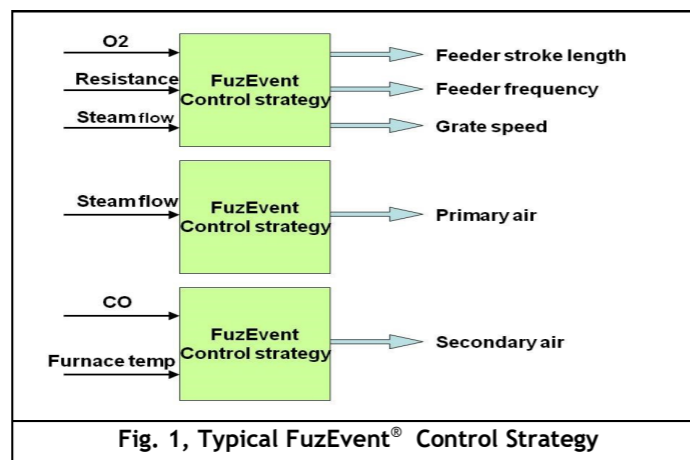
Based on over 20 years of practical work with control of incinerators, Dublix has developed the unique FuzEvent[®] High Level Process Control scheme, **including the following key elements:**

- **Correct reactions in due time**, without overreacting, reducing the influence from fluctuations in fuel composition and reducing plant capacity loss
- **Efficient handling of long process response time** following a control action and allowing the process to react fully before deciding the next correction to the process control
- **Applying asymmetric control strategies** i.e. different control strategy when the process is above opposed to below Set Point
- **Multiple process in- and outputs** applied in single control strategies
- **Reduce operator interference** in the control, i.e. operators to act only if the process is outside the **Operational Window** defined as the FuzEvent[®] control range

The FuzEvent[®] High Level Process Control applies an **Open Box Concept**. Plant operators participating in creating new ideas and improvements, gives confidence and **essential operator acceptance** of the implemented control philosophy.

Best Available Technique (BAT)

The FuzEvent[®] Control System handles the parameters and interventions recommended in the EU Reference Document on the **Best Available Techniques (BAT) for Waste Incineration (August 2006).**



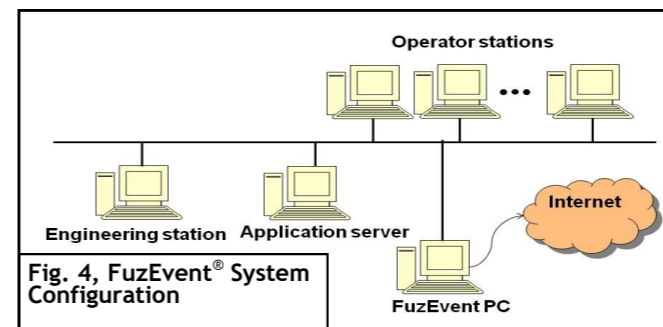
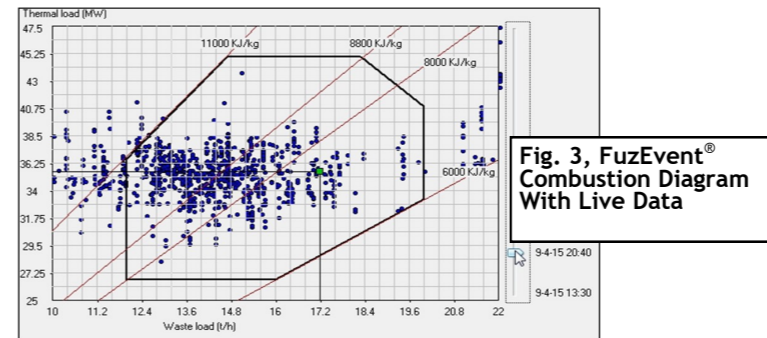
FuzEvent[®] Integration

FuzEvent[®] is normally installed on a separate PC with an industry standardized communication link connecting it to the basic control system, ref. to the figure below. All data exchanges with the process are therefore closely coordinated through the normal DCS/SCADA control system.

The FuzEvent[®] applies **commonly available plant process data** such as: furnace temperatures, O₂ levels, emission levels, steam flow, pressure and temperatures, flue gas temperatures etc., generally **without needs for installing new instruments.** The FuzEvent[®] system returns process adjustments to: fuel feeder speed, grate speed, primary air, secondary air etc.

The FuzEvent[®] package includes:

- The FuzEvent[®] software licence
- The Dublix **Waste-to-Energy/Biomass Control Algorithms (DWCA)**
- **Graphical display system**, based on professional market-available SW for design of user-friendly operator interface screens
- Performance monitoring facilities (**KPI's**)
- **Combustion Diagram with live data**
- **External monitoring facility** for remote service support.



References

The FuzEvent[®] Control System is installed at 30 combustion lines in Europe and China
Please contact us for detailed reference list with achieved results or check www.dublix.com.

Fast Implementation

A FuzEvent[®] implementation project is normally completed within 3 months.

When implementing FuzEvent[®] optimization systems the control functions implemented in the normal DCS/PLC/SCADA control system **remain unchanged**, without needs for plant stop in order to make adjustments to the control system.

The FuzEvent[®] System applies the DWCA library, with predefined control strategies.

During the **design meetings** with plant specialists and operators the control strategies will be adjusted in order to reflect the specific plant control requirements. During the commissioning and test phases, the control strategies will be fine-tuned in online operation of the plant. The FuzEvent[®] implementation project normally includes a specifically defined performance test.

Performance monitoring

Key Performance Indicators (KPI's) below continuously record the overall plant efficiency, production levels and the stability of the combustion process.

The indicated **“on line and load full load”** shows the fraction of time where the plant has been in partial and at full production.



Efficient Service

Dublix Technology offers a complete FuzEvent[®] Service Support Package in order to **provide long term max. plant performance.**

The service includes assistance by combustion specialists capable in combustion control, plant process equipment/problems, operator training and overall plant operation.

Dublix will regularly upgrade the control strategy in order to reflect the latest development in the plant conditions and implement new optimization ideas gathered from plant operators and specialists.

**FuzEvent[®] in service of your combustion process
makes the work done by your operators 5-10% more efficient**